



# HAMMER

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## SM40

**⚠** Read this entire manual. This safety alert symbol is used throughout this manual to call your attention to messages involving your personal safety and the safety of others. Failure to follow these instructions can result in injury or death.

Owner: \_\_\_\_\_  
Date Purchased: \_\_\_\_\_  
Model #: \_\_\_\_\_ Serial #: \_\_\_\_\_  
Manual #: 9MHAM2457547

### **⚠ WARNING**

*Si no entiende ingles, se prefiere que busque a alguien que interprete las instrucciones para usted.*

## Operator's Manual

Danuser LLC  
500 E. 3rd St.  
P.O. Box 368  
Fulton, MO 65251  
Tel: (573) 642-2246 Fax: (573) 642-2240  
E-mail: sales@danuser.com  
Website: www.danuser.com



Dear Owner/Operator,

Thank you for purchasing this Danuser Hammer. We appreciate your business.

The Hammer is designed to drive posts and guard rails. A kit is available to convert the driver to a concrete breaker. With the hydraulic grapple option, one person can pick up, load, and drive posts.

Your safety as an operator of our product is very important to us. Therefore, *before* you assemble, install, operate, maintain, service, remove, or move your Danuser Hammer, read and understand this manual thoroughly. If there is anything you do not understand, immediately contact your dealer, or contact our factory direct.

Phone:	(573) 642-2246
Fax:	(573) 642-2240
E-mail:	sales@danuser.com

Your satisfaction in the performance and longevity of our product is also very important to us and can be prolonged by proper assembly, installation, operation, and maintenance as instructed in this manual.

Thank you again for your business and for your trust in our product. Please feel free to contact us at any time for further assistance.

Sincerely,

Danuser LLC  
500 E. 3rd St.  
P.O. Box 368

Fulton, MO 65251

Tel: (573) 642-2246 Fax: (573) 642-2240

E-mail: sales@danuser.com Website: www.danuser.com

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Danuser is a registered trademark.

# Foreword


*Please read this manual thoroughly!*





**Before** you assemble, install, operate, maintain, service, remove, or move your Danuser Hammer, read this manual thoroughly. If there is anything you do not understand, immediately contact your dealer, or call our factory direct at (573) 642-2246. Powered equipment can be dangerous if not assembled, installed, operated, maintained, serviced, removed, or moved properly.

### *Warranty Registration*

To activate your warranty coverage and to provide you with efficient customer service, please fill out your WARRANTY REGISTRATION FORM. This form is included in your unit's paperwork package. If you did not complete a WARRANTY REGISTRATION FORM or did not receive one, please call Danuser LLC. Or, register online at [www.Danuser.com](http://www.Danuser.com). Your satisfaction with our product and your safety as a user of our product are both very important to us.

# Symbols

 This SAFETY ALERT symbol identifies important safety messages. Carefully read each safety message that follows. Failure to understand and obey a safety message, or recognize a safety hazard, could result in injury or death to you or others around you. The operator is ultimately responsible for the safety of himself, as well as others, in the operating area of the Hammer.

<i>Symbol</i>	<i>Meaning</i>
	Indicates an imminently hazardous situation which, if not avoided, <b>will</b> result in death or serious injury.
	Indicates a potentially hazardous situation which, if not avoided, <b>could</b> result in death or serious injury, including hazards that are exposed when guards are removed.
	Indicates a potentially hazardous situation which, if not avoided, <b>may</b> result in minor or moderate injury. It may also be used to alert against unsafe practices.
	This is important information for proper use of this equipment. Failure to comply may lead to premature equipment failure.

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## **WARNING**

Working with unfamiliar equipment can lead to careless injuries. Read and understand this manual and the manual for your vehicle before assembling, installing, operating, maintaining, servicing, removing, or moving this Danuser Hammer. If there is anything in this manual you do not understand, contact your dealer or Danuser LLC. The safe use of this attachment is strictly up to you, the operator. If this attachment is used, loaned, or rented by any other person, it is the owner's responsibility to make certain that the operator prior to operating:

- Reads and understands the Operator's Manuals
- Is instructed in safe and proper use
- The Hammer is designed to be operated from the vehicle seat. Keep bystanders away from the work area. Do not operate with another person in contact with any part of the Hammer.
- All operators of this attachment must read and understand this entire manual, paying particular attention to safety messages and operation instructions, prior to assembling, installing, operating, maintaining, servicing, removing, or moving the Hammer.
- Please remember it is also important that you read, understand, and follow safety signs on the attachment. Clean or replace all safety signs if they cannot be clearly read and understood. They are there for your safety as well as the safety of others. Danuser LLC will furnish new safety signs upon request at no charge.
- All things with moving parts are potentially hazardous. There is no substitute for a cautious, safe-minded operator who recognizes potential hazards and follows reasonable safety practices.
- Personal protection equipment including hard hat, safety glasses, safety shoes, gloves, and ear plugs are recommended during assembly, installation, operation, maintenance, service, removal, or movement of the attachment.
- When the use of hand tools is required to perform any part of assembly, installation, operation, maintenance, or service of the attachment, be sure the tools used are designed and recommended by the tool manufacturer for that specific task.
- Never check pressurized system for leaks with your bare hand. Wear proper hand and eye protection and use wood or cardboard when searching for suspected leaks. Oil escaping from pinhole leaks under pressure can penetrate skin and create a serious medical emergency. If any fluid is injected into the skin, gangrene, blood poisoning, even death may result. Obtain medical attention immediately.
- Always use two people to handle heavy, unwieldy components during assembly, installation, maintenance, service, removal, or movement of the attachment.
- Never place any part of your body where it would be in danger if movement should occur during assembly, installation, operation, maintenance, service, removal, or movement of the Hammer.
- Only properly trained people should operate this equipment. Do not allow anyone who has not read this entire manual and understands the safety rules, safety signs, and operation instructions to use this attachment.
- Never allow children to operate or be around the Hammer.
- Do not allow riders on the equipment at any time. There is no safe place for any riders.

# Safety

(continued)

- Never use alcoholic beverages or drugs which can hinder alertness or coordination while operating this equipment. Consult your doctor about operating this equipment while taking prescription or over-the-counter medications.
- Safe operation of equipment requires the operator's full attention. Avoid distractions such as radio headphones, cell phones, etc. while operating.
- Contact with underground gas lines or electrical cables may result in serious injury or death from explosion or electrical shock. Before operating, call 811 or the local number to locate underground utilities.
- Do not drive posts near underground utility lines.
- Stay away from power lines when transporting, raising, or operating the attachment. Electrocutation can occur without direct contact.
- The Hammer must be securely latched to the vehicle. Ensure both locking handles are in the locked position with pins fully seated. An improperly latched Hammer can fall without warning.
- Before you operate the attachment, check over pins and connections to be sure all are securely in place.
- Make sure all guards are in place and secure before operating equipment.
- Keep hands, feet, hair, jewelry, and clothing away from all moving and/or rotating parts.
- Never place yourself between the vehicle and the attachment.
- Never allow anyone under the attachment at any time.
- Keep clear of the Hammer while in operation. Never position, align, or support the post by hand or with any tool when the Hammer is in operation.
- Do not exceed the vehicle's rated operating load. Use sufficient counterweights. Move the vehicle slowly when the attachment is raised.
- Carry the load low. A heavy load can cause instability of the vehicle. Use extreme care during travel. Slow down on turns and watch out for bumps. Use all safety devices, including a seat belt, as recommended in the vehicle operator's manual.
- Do not operate the Hammer on steep hillsides. When operating the Hammer on uneven or hilly terrain, position the vehicle with the attachment uphill. With the attachment downhill, the vehicle could tip when attempting to raise the Hammer. Consult your vehicle operator's manual for maximum incline allowable.
- Always shut off the vehicle engine, remove the key, lower vehicle arms, and relieve all hydraulic pressure before dismounting the vehicle. Never leave equipment unattended with the vehicle running.
- Never attempt adjustments, service, or repairs while the equipment is in operation.
- Never work under equipment supported by hydraulics. Even with the vehicle shut off, equipment can suddenly drop if controls are actuated or if hydraulic lines burst.
- Before disconnecting hydraulic lines or fittings, be sure to relieve all pressure by cycling all hydraulic controls after shutdown. Remember hydraulic systems are under pressure whenever the engine is running and may hold pressure after shutdown.
- Store the attachment on a flat, level surface in an area where children do not play. Securely block and support the attachment.

## **Safety**

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(continued)

- Do not modify the attachment. Modifications may weaken the integrity of the attachment and may impair the safety, function, life, and performance of the Hammer.
- When making repairs or servicing the Hammer, use only parts that meet original equipment manufacturer's standards and requirements.
- Always use care when operating the Hammer. Most accidents occur because of neglect or carelessness.

Safety is a primary concern in the design, manufacture, sale, and use of Hammers. Danuser confirms to you, our customer, our concern for safety.

### **DANGER**

**Improper operation of this Hammer can cause serious personal injury or death. Operation of this attachment should only be done by a competent adult acting in compliance with the Operator's Manual. Since Hammer operations are beyond our control, we disclaim all liability for any damages, injuries, or death which may result.**

# Decals & Safety Signs

The Hammer comes equipped with all safety signs in place. Their locations are shown in this section. Read and follow their instructions and ensure their care:

- Keep safety signs clean and legible at all times.
- Replace safety signs that are missing, illegible, or damaged.
- Ensure replacement parts installed during repair have safety signs attached.

To install new safety signs, follow these steps:

1. Clean the area where the safety sign is to be placed.
2. Spray a little soapy water on the surface where the safety sign is to be placed.
3. Peel the backing from the safety sign, and apply it in the position shown.
4. Firmly press the safety sign, and squeeze out the air bubbles with a straight edge (e.g., a credit card).



**PART NO. DIG21**  
Location: Unit, right side



**PART NO. DANUSER101**  
Location: Unit, front

**PART NO. DIG13**  
Location: Unit, right side



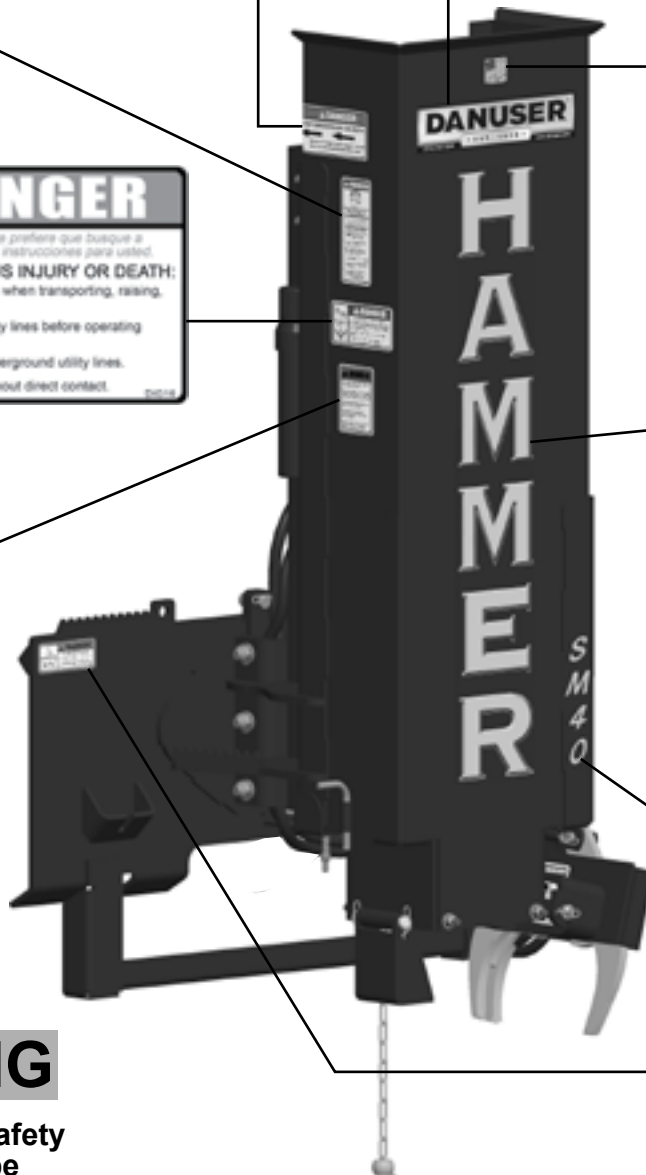
**PART NO. DIG16**  
Location: Unit, right side



**PART NO. 9875**  
Location: Unit, front



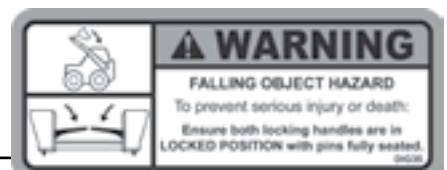
**PART NO. DIG14**  
Location: Unit, right side



H  
A  
M  
M  
E  
R

**PART NO. 21161**  
Location: Unit, front

**PART NO. 21168**  
Location: Unit, front



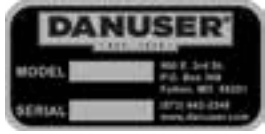
**PART NO. DIG35**  
Location: Quick attach plate, front

## WARNING

Clean or replace all safety signs if they cannot be clearly read and understood.

# Decals & Safety Signs

(continued)



**Model No. & Serial No.**  
Location: Unit, rear



**PART NO. DIG5**  
Location: Unit, left side



**PART NO. DIG26**  
Locations: Grapple, top; Grapple, bottom



**8** Clean or replace all safety signs if they cannot be clearly read and understood.



**PART NO. DIG22**  
Location: Unit, top



Know what's below.  
Call before you dig.

**PART NO. 20673**  
Location: Unit, rear



**PART NO. DIG23**  
Location: Unit, rear



**PART NO. PHDC6**  
Location: Unit, inside rear



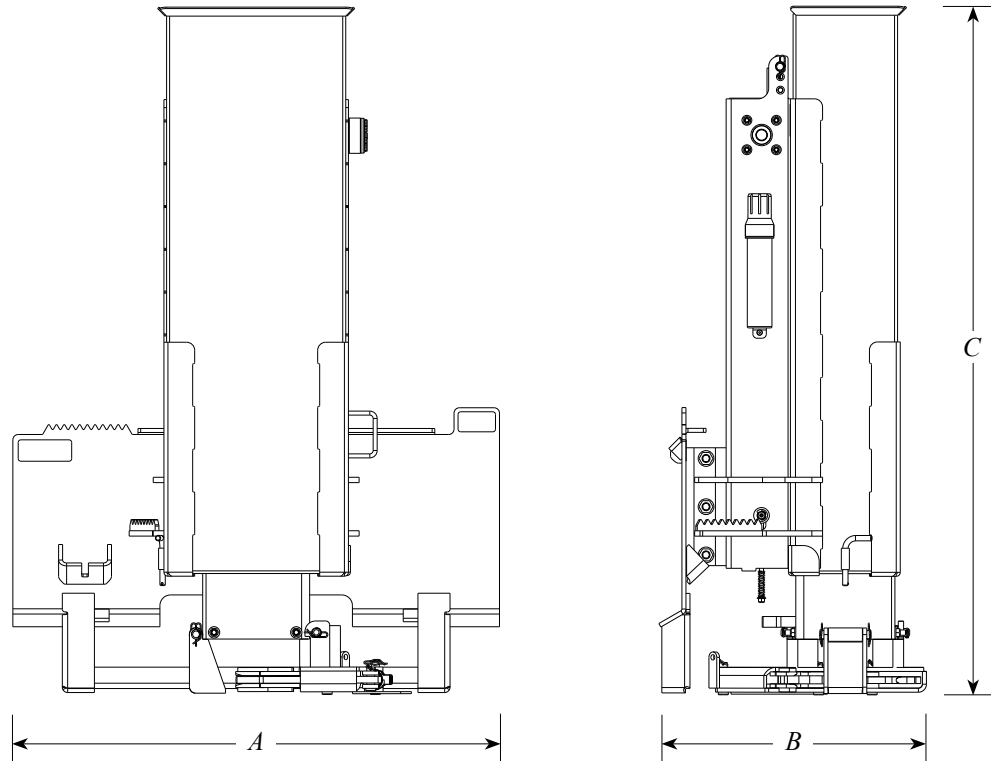
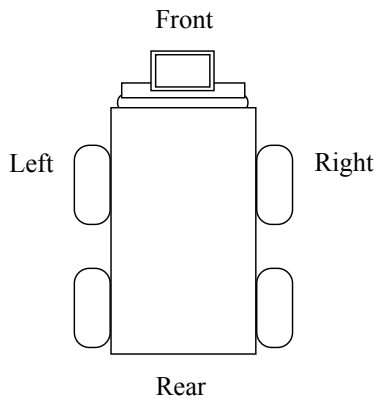
**PART NO. DIG24**  
Location: Unit, rear



**PART NO. DIG25**  
Location: Tilt plate, rear

# Specifications

Operator's Manual  
Direction Terminology



	Model SM40	Model SM40 w/ Grapple	Model SM40 w/ Tilt	Model SM40 w/ Tilt & Grapple
Overall Width (A)	45.5"			
Overall Length (B)	25"		25.5"	
Overall Height (C)	64"			
Tilt (left or right)	N/A		20°	
Hammer Weight	300 lbs. (500 lbs. max.)			
Length of Stroke	40"			
Max. Strokes Per Minute	35			
Hydraulic Requirements	1500-3000 PSI Up to 30 GPM			
Maximum Post Size	8.5" x 9.25"			
Impact Force	82000 lbs. @ 500 lb. weight			
Impact Energy	1025 ft.-lbs. @ 300 lb. weight; 1709 ft.-lbs. @ 500 lb. weight			
Hitch	Skid-Steer Quick Attach			

# Hydraulic Requirements

## Filtration Requirements:

- A filter of, at least, 25 micron filtration is required. A filter capable of 10 micron filtration is preferred. The majority of paper type filters are 25 microns or better.

### **NOTE**

The life of the hydraulic componentry is almost entirely dependent upon cleanliness of the oil. Instructions in your vehicle operator's manual regarding filter and oil changes should be carefully followed. Even small amounts of dirt in the hydraulic oil can cause premature hydraulic componentry failure that is not covered by warranty.

- A low pressure type filter can be installed in the return line from the control valves to the sump. A low pressure type filter can also be installed in the sump or pump intake line but must be sized large enough to avoid starving the pump.
- A high pressure type filter can be used between the pump and the control valves.
- If the source of the hydraulic power does not have a filter, it will be necessary to install one at some point in the system so, at least, part of the hydraulic oil is being filtered whenever the system is operating. After a filter is installed and before attaching the Hammer, the entire hydraulic system should be drained, filled with new oil, and operated for 30 minutes or until the system is warm. During this run time, operate all valves, cylinders, and hydraulic components on the equipment.

## Pressure and Flow Requirements:

- The Hammer is designed to operate up to 30 GPM and 1500 – 3000 PSI.

## Valve Requirements:

- The hydraulic system used to power the Hammer should be equipped with a four-way valve large enough to carry full pump outlet without restricting flow and causing oil heating.
- The four-way valve requires a relief valve which will open and relieve extreme pressures between the Hammer and control valve, even when the control valve is in a neutral position. This feature can be obtained by connecting two external relief valves between the main lines running from the control valve to the Hammer in such a way that high pressure in either line will be relieved to the other line.

## Hydraulic Fluid Selection Requirements:

- Premium grade petroleum based fluids will provide the best performance.
- Fluids that contain anti-wear agents, rust inhibitors, anti-foaming agents, and oxidation inhibitors are recommended.
- The viscosity of the fluid should never fall below 70 SUS (13 cST). The best viscosity range for the Hammer is 100-200 SUS (20-43 cST).

# Assembly & Installation

## ⚠️ WARNING

Personal protection equipment including hard hat, safety glasses, safety shoes, gloves, and ear plugs are recommended during assembly, installation, operation, maintenance, service, removal, or movement of the attachment.

## ⚠️ CAUTION

Always use two people to handle heavy, unwieldy components during assembly, installation, maintenance, service, removal, or movement of the attachment.

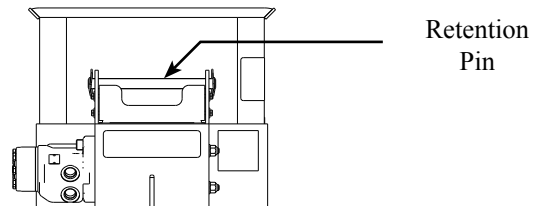
### Installation of Additional Weight

For tough driving conditions or large posts, additional weight can be added up to 500 lbs. total hammer weight by purchasing a weight kit or by adding weight. Add weight in a variety of ways: logging chain, metal punch slugs, lead tire weights, etc. Do not use concrete or sand, as damage may result.

#### *Recommended Tools*

- Band Cutter
- 9/16" wrench

- STEP 1: Make sure the hammer weight catch is visible through the viewing slots on the back of the case.
- STEP 2: Remove the retention pin from the top of the case. Insert a hook into the lifting eye located on the top of the weight. Lift the weight out of the Hammer with a hoist, forklift, or another vehicle. Set the weight on the ground.
- STEP 3: Remove the weight cover by loosening the two lock nuts. It may be necessary to use a hammer and punch in order to break the weight cover loose.
- STEP 4: Place the additional weight into the cavity of the hammer weight until full.
- STEP 5: Reinstall the weight cover using the two washers and lock nuts, making sure to seal the cover with silicone sealant.
- STEP 6: Lower the weight back into the Hammer and reinstall the retention pin.



## ⚠️ WARNING

**Do not tilt or operate the Hammer without the retention pin in place. The hammer weight could slide out of the Hammer and cause serious injury or death.**

### Prepare the Vehicle

Read and understand the manual for your vehicle before assembling or installing the Hammer. The vehicle must be equipped with a skid-steer quick attach hitch and auxiliary hydraulics. The use of the Hammer may require the addition of counterweights to ensure the combined weight of the attachment and load does not exceed the rated capacity of your vehicle.

## ⚠️ WARNING

**Do not exceed the vehicle's rated operating load. If necessary, use sufficient counterweights.**

- STEP 1: Park the vehicle on level ground, and install the Hammer by following your vehicle operator's manual for installing an attachment.

## ⚠️ WARNING

**The Hammer must be securely latched to the vehicle. Ensure both locking handles are in the locked position with pins fully seated. An improperly latched Hammer can fall without warning.**

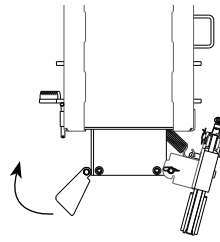
# Assembly & Installation

(continued)

## **WARNING**

Keep hands, feet, hair, jewelry, and clothing away from all moving parts.

STEP 2: Raise the Hammer slightly, and latch the parking stand into the upright position.



STEP 3: Route the hydraulic hoses through the quick attach plate hose holder, and connect the hydraulic hoses to the vehicle's auxiliary hydraulics.

## **WARNING**

**Before connecting or disconnecting hydraulic lines or fittings, be sure to relieve all pressure by cycling all hydraulic controls after shutdown. Remember hydraulic systems are under pressure whenever the engine is running and may hold pressure after shutdown.**

**NOTE** Ensure quick couplers are clean prior to connection.

**NOTE** Hose routing is the responsibility of the operator. Pinched and/or stretched hoses are not covered under the warranty.

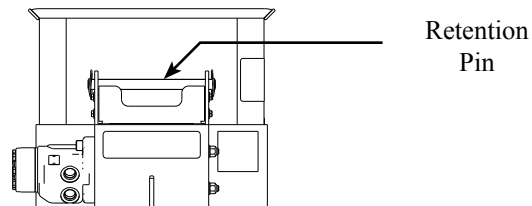
STEP 4: Cycle the auxiliary hydraulics to make sure the grapple and/or tilt is functioning correctly. Note the direction of the chain rotation (visible from the operator's seat). The hammer weight catch should be rotating from the top to the bottom. If the chain is not rotating at all, reverse the hydraulic hoses.

STEP 5: Check the hydraulic system for leaks.

## **WARNING**

**Never check pressurized system for leaks with your bare hand. Wear proper hand and eye protection and use wood or cardboard when searching for suspected leaks. Oil escaping from pinhole leaks under pressure can penetrate skin and create a serious medical emergency. If any fluid is injected into the skin, gangrene, blood poisoning, even death may result. Obtain medical attention immediately.**

STEP 6: Ensure the retention pin is in place. The retention pin prevents the hammer weight from sliding out of the Hammer.



## **WARNING**

**Do not tilt or operate the Hammer without the retention pin in place. The hammer weight could slide out of the Hammer and cause serious injury or death.**

# Assembly & Installation

(continued)

## Operation

SM40

### DANGER

The Hammer is designed to be operated from the vehicle seat. Keep bystanders away from the work area. Do not operate with another person in contact with any part of the Hammer.

### WARNING

Personal protection equipment including hard hat, safety glasses, safety shoes, gloves, and ear plugs are recommended during assembly, installation, operation, maintenance, service, removal, or movement of the attachment.

### WARNING

Safe operation of equipment requires the operator's full attention. Avoid distractions such as radio headphones, cell phones, etc. while operating.

STEP 7: Shut off the vehicle engine.

STEP 8: Oil the Hammer drive chain, and grease all zerks.

#### Tilt Option

If the Hammer is equipped with Tilt, follow the instructions below.

STEP 9: Grease the grease zerk on the tilt pivot boss.

STEP 10: Route the wires along the hydraulic hoses to the vehicle, and secure them with zip-ties.

STEP 11: Route the control portion of the wiring harness along the loader arm of the vehicle and into the cab, and secure the wiring with zip-ties. Mount the switch out of the way of other controls.

#### NOTE

Keep wiring a safe distance from hot components such as a heater or exhaust.

STEP 12: Connect the wiring harness to a 12 volt auxiliary power outlet. If necessary, consult your dealer.

### DANGER

Contact with underground gas lines or electrical cables may result in serious injury or death from explosion or electrical shock. Before operating, call 811 or the local number to locate underground utilities. Do not drive near underground utility lines.

### DANGER

Stay away from power lines when transporting, raising, or operating the attachment. Electrocutation can occur without direct contact.

### WARNING

Before you operate the attachment, check over pins and connections to be sure all are securely in place. Make sure the Hammer is securely latched to the vehicle.

STEP 1: Without the Grapple, the Hammer requires a second person to position the post. This person will set the post at the desired location and grasp the post securely, making sure his hands are at least 30 inches (30") from the top of the post.

### DANGER

When using a second person, do not turn on the auxiliary hydraulics until the second person is clear from the work area.

## Operation

(continued)

### DANGER

**Do not allow riders on the equipment at any time. There is no safe place for any riders.**

STEP 2: After the post is in position, move the vehicle with the arms raised, and position the Hammer directly over the top of the post.

### DANGER

**Never allow anyone under the attachment at any time.**

STEP 3: Lower the Hammer onto the top of the post, ensuring the post is inside of the lower portion of the Hammer. Continue lowering the Hammer until the strike plate has moved up and the weight of the Hammer is supported by the post.

### DANGER

**After the post is in position, the second person must move away from the Hammer and vehicle.**

STEP 4: After the second person has cleared the area, place the loader arms in the float position. If the vehicle is not equipped with float, the loader arms should be lowered, applying down force to the post.

STEP 5: Move the vehicle slowly left, right, forward, or backward as needed until the post appears vertical to the ground.

STEP 6: The Hammer can now be activated by turning the auxiliary hydraulics to the forward position. If you are not using the loader float position, the loader arms should be lowered as the post is driven into the ground.

STEP 7: Drive the post to the desired depth.

STEP 8: As soon as the weight is released (starts to drop), shut off the auxiliary hydraulics, raise the Hammer until the post is cleared, and move to the next post.

#### NOTE

When stopping the Hammer, the hammer weight catch should be visible through the viewing slots on the back of the case. Never stop the Hammer with the hammer weight partially raised.

### WARNING

**Carry the load low. A heavy load can cause instability of the vehicle. Use extreme care during travel. Slow down on turns and watch out for bumps. Use all safety devices, including a seat belt, as recommended in the vehicle operator's manual.**

## Operation

SM40 w/ Grapple

### DANGER

The Hammer is designed to be operated from the vehicle seat. Keep bystanders away from the work area. Do not operate with another person in contact with any part of the Hammer.

### DANGER

**Contact with underground gas lines or electrical cables may result in serious injury or death from explosion or electrical shock. Before operating, call 811 or the local number to locate underground utilities. Do not drive near underground utility lines.**

### DANGER

**Stay away from power lines when transporting, raising, or operating the attachment. Electrocutation can occur without direct contact.**

## Operation

(continued)

### **WARNING**

**Personal protection equipment including hard hat, safety glasses, safety shoes, gloves, and ear plugs are recommended during assembly, installation, operation, maintenance, service, removal, or movement of the attachment.**

### **WARNING**

**Safe operation of equipment requires the operator's full attention. Avoid distractions such as radio headphones, cell phones, etc. while operating.**

### **DANGER**

**Do not allow riders on the equipment at any time. There is no safe place for any riders.**

## Operation

SM40 w/ Tilt and Grapple

### **WARNING**

**Before you operate the attachment, check over pins and connections to be sure all are securely in place. Make sure the Hammer is securely latched to the vehicle.**

- STEP 1: Raise the Hammer approximately two feet (2') off the ground with the Hammer tilted slightly forward so the grapple jaws are visible.
- STEP 2: Drive the vehicle forward and position the grapple jaws around the post approximately four inches (4") from the top of the post.
- STEP 3: Activate the auxiliary hydraulics in the reverse direction for two (2) seconds or until the grapple jaws are firmly clamped around the post.
- STEP 4: Raise the loader arms until the bottom of the post is above the ground.
- STEP 5: Position the post in the desired location and lower the Hammer until the post is inside the lower portion of the Hammer.
- STEP 6: Intermittently activate auxiliary hydraulics in the forward direction to release the grapple jaws from the post. The Grapple will rotate up and away from the post.
- STEP 7: Continue lowering the Hammer until the strike plate has moved up and the weight of the Hammer is supported by the post.
- STEP 8: Place the loader arms in the float position. If the vehicle is not equipped with float, the loader arms should be lowered, applying down force to the post.
- STEP 9: Move the vehicle slowly left, right, forward, or backward as needed until the post appears vertical to the ground.
- STEP 10: The Hammer can now be activated by turning the auxiliary hydraulics to the forward position. If you are not using the loader float position, the loader arms should be lowered as the post is driven into the ground.
- STEP 11: Drive the post to the desired depth.
- STEP 12: As soon as the weight is released (starts to drop), shut off the auxiliary hydraulics, raise the Hammer until the post is cleared, and move to the next post.

#### NOTE

When stopping the Hammer, the hammer weight catch should be visible through the viewing slots on the back of the case. Never stop the Hammer with the hammer weight partially raised.

### **WARNING**

**Carry the load low. A heavy load can cause instability of the vehicle. Use extreme care during travel. Slow down on turns and watch out for bumps. Use all safety devices, including a seat belt, as recommended in the vehicle operator's manual.**

### **DANGER**

**Contact with underground gas lines or electrical cables may result in serious injury or death from explosion or electrical shock. Before operating, call 811 or the local number to locate underground utilities. Do not dig near underground utility lines.**

## Operation

(continued)

### **! DANGER**

The Hammer is designed to be operated from the vehicle seat. Keep bystanders away from the work area. Do not operate with another person in contact with any part of the Hammer.

### **! WARNING**

Personal protection equipment including hard hat, safety glasses, safety shoes, gloves, and ear plugs are recommended during assembly, installation, operation, maintenance, service, removal, or movement of the attachment.

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Safe operation of equipment requires the operator's full attention. Avoid distractions such as radio headphones, cell phones, etc. while operating.

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### **! DANGER**

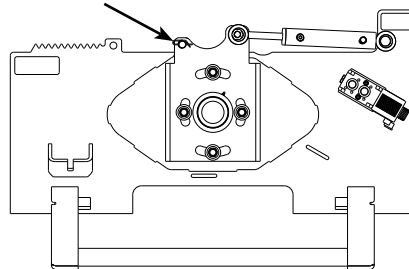
Stay away from power lines when transporting, raising, or operating the attachment. Electrocutation can occur without direct contact.

### **! WARNING**

Before you operate the attachment, check over pins and connections to be sure all are securely in place. Make sure the Hammer is securely latched to the vehicle.

STEP 1: Remove the tilt lock pin.

Tilt Lock Pin



STEP 2: Raise the Hammer approximately two feet (2') off the ground with the Hammer tilted slightly forward so the grapple jaws are visible.

STEP 3: Drive the vehicle forward and position the grapple jaws around the post approximately four inches (4") from the top of the post.

STEP 4: Activate the auxiliary hydraulics in the reverse direction for two (2) seconds or until the grapple jaws are firmly clamped around the post.

STEP 5: Raise the loader arms until the bottom of the post is above the ground.

STEP 6: Position the post in the desired location and lower the Hammer until the post is inside the lower portion of the Hammer.

STEP 7: Intermittently activate auxiliary hydraulics in the forward direction to release the grapple jaws from the post. The Grapple will rotate up and away from the post.

STEP 8: Continue lowering the Hammer until the strike plate has moved up and the weight of the Hammer is supported by the post.

STEP 9: Place the loader arms in the float position. If the vehicle is not equipped with float, the loader arms should be lowered, applying down force to the post.

STEP 10: Move the vehicle slowly left, right, forward, or backward as needed until the post appears vertical to the ground.

STEP 11: Activate the electrical control switch.

STEP 12: Tilt the Hammer to a vertical position. Activate the auxiliary hydraulics to tilt the Hammer clockwise up to 20 degrees (20°). Activating the auxiliary hydraulics in reverse will tilt the Hammer counter-clockwise up to 20 degrees (20°).

STEP 13: Deactivate the electrical control switch.

STEP 14: The Hammer can now be activated by turning the auxiliary hydraulics to the forward position. If you are not using the loader float position, the loader arms should be lowered as the post is driven into the ground.

# Operation

(continued)

## Removal & Storage

### DANGER

Never allow anyone under the attachment at any time.

### WARNING

Personal protection equipment including hard hat, safety glasses, safety shoes, gloves, and ear plugs are recommended during assembly, installation, operation, maintenance, service, removal, or movement of the attachment.

### CAUTION

Always use two people to handle heavy, unwieldy components during assembly, installation, maintenance, service, removal, or movement of the attachment.

STEP 15: Drive the post to the desired depth.

STEP 16: As soon as the weight is released (starts to drop), shut off the auxiliary hydraulics, raise the Hammer until the post is cleared, and move to the next post.

#### NOTE

When stopping the Hammer, the hammer weight catch should be visible through the viewing slots on the back of the case. Never stop the Hammer with the hammer weight partially raised.

### WARNING

**Carry the load low. A heavy load can cause instability of the vehicle. Use extreme care during travel. Slow down on turns and watch out for bumps. Use all safety devices, including a seat belt, as recommended in the vehicle operator's manual.**

### WARNING

**Before disconnecting the Hammer from the vehicle, tilt to a vertical position and reinstall the tilt lock pin. Failure to do so will cause the Hammer to become unstable in the freestanding position.**

Before storage, the Hammer should be thoroughly cleaned, washing off all dirt and grime. If you have a Grapple or Tilt, coat the exposed portions of the cylinder rod with grease. Make sure the hydraulic system is properly sealed against contaminants entering the unit. Always store the Hammer in a dry, covered location.

STEP 1: Lower the parking stand by pulling up on the lock pin.

STEP 2: Lower the Hammer onto a flat, level surface in an area where children do not play. If the Hammer is equipped with a Grapple, lower the Hammer until the end of the Grapple jaws touch the ground. Shift the vehicle to the left while lowering the Hammer in order to rotate the Grapple to the horizontal position.

#### NOTE

Always store the Hammer with the Grapple horizontal.

STEP 3: Shut off the vehicle engine, lower the arms, relieve all hydraulic pressure (by activating the vehicle controls), and remove the vehicle key before leaving the vehicle seat.

### WARNING

**Before disconnecting hydraulic lines or fittings, be sure to relieve all pressure by cycling all hydraulic controls after shutdown. Remember hydraulic systems are under pressure whenever the engine is running and may hold pressure after shutdown.**

STEP 4: Disconnect the hydraulic hoses from the vehicle's auxiliary hydraulics.

#### NOTE

Connect the quick couplers together to prevent contaminants from entering the Hammer hydraulic system.

STEP 5: Follow your vehicle operator's manual for removing an attachment.

STEP 6: Tighten any loose nuts, bolts, and hydraulic components.

STEP 7: Replace any damaged or missing safety signs.

STEP 8: Lubricate the drive chain, and grease all zerks.

# Troubleshooting

Problem	Possible Cause	Solution
Strike plate falls out or gets jammed	Weight is not down after driving	When finished driving, make sure weight is down and/or catch is visible through viewing slots. Refer to Operation section of manual.
	Post too small	Use T-post adapter when driving small posts.
Smaller post/pipe not driving straight	Post/pipe not centered in Hammer	Install Horseshoe Strike Plate PN 21212 or 5" Donut Strike Plate PN 21395. See <i>Accessories</i> section of manual.
Weight is dropping unexpectedly	Weight is not down after driving	When finished driving, make sure weight is down and/or catch is visible through viewing slots. Refer to Operation section of manual.
Vehicle battery is dead	Tilt switch was activated too long	Deactivate tilt switch when Hammer is not in use.
Weight not cycling	No post loaded in Hammer	A post must be pushed up inside the Hammer until it stops before the weight will cycle.
	Broken or missing shaft key	Replace key
	Channel is not lubricated	Grease the inside of the Hammer case
	Motor damaged	Contact Danuser
Motor will not operate	Incorrect hose routing	Refer to Hydraulics section of manual for proper hose routing.
	Motor damaged	Contact Danuser
Chain jumps	Incorrect chain tension	Adjust chain tension
	Sprockets or chain are worn	Replace worn item(s)
Oil over heating	High flow activated	Ensure vehicle is not in high flow mode
	Low oil level	Fill reservoir to proper level
	Dirty oil or oil filter	Change oil and filter
Tilt feature not working	No power to solenoid	Check electrical connections. Ensure switch is activated.
	Tilt lock pin in place	Remove tilt lock pin. Refer to Operation section of manual.
	Solenoid not working	Contact Danuser
Tilt or grapple cylinder not working	Air in hydraulic system	Cycle hydraulics until both cylinders have completely extended and retracted (fully cycled).
	Incorrect hose routing	Refer to Hydraulics section of manual for proper hose routing.
	Tilt or Grapple obstruction	Ensure tilt and grapple mechanisms can move freely.
	Cylinder damaged	Contact Danuser

*For additional assistance, please call your dealer or contact Danuser direct:*

*Tel: (573) 642-2246  
 Fax: (573) 642-2240  
 E-mail: sales@danuser.com*

## Maintenance & Lubrication

### DANGER

Never allow anyone under the attachment at any time.

### WARNING

Personal protection equipment including hard hat, safety glasses, safety shoes, gloves, and ear plugs are recommended during assembly, installation, operation, maintenance, service, removal, or movement of the attachment.

Proper servicing and maintenance are key to the long life of any attachment. Careful inspection and routine maintenance helps avoid costly downtime and repair. Do not use the Hammer with any damaged parts.

### WARNING

Never check pressurized system for leaks with your bare hand. Wear proper hand and eye protection and use wood or cardboard when searching for suspected leaks. Oil escaping from pinhole leaks under pressure can penetrate skin and create a serious medical emergency. If any fluid is injected into the skin, gangrene, blood poisoning, even death may result. Obtain medical attention immediately.

### WARNING

Do not modify the attachment. Modifications may weaken the integrity of the attachment and may impair the safety, function, life, and performance of the Hammer.

### CAUTION

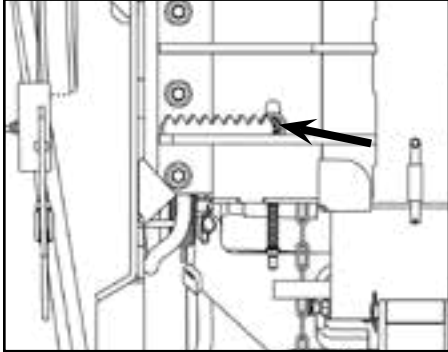
When making repairs or servicing the Hammer, use only parts that meet original equipment manufacturer's standards and requirements.

Maintenance	Interval
Inspect the attachment for any damage, worn parts, or cracked welds. Repair or replace as necessary.	Before each use
Check for damaged or missing safety signs. Replace as necessary.	Before each use
Check all fasteners. Ensure they are tight and secure. (See Torque Values Chart.) Replace as necessary.	Daily
Check all hydraulic components for leaks or wear. Repair or replace as necessary.	Daily
Check for clean hydraulic oil. At all times, keep dirt and other contaminants from entering the hydraulic system during connecting and disconnecting the hydraulic system. Always use dust caps and plugs on all quick disconnects when not in use.	Daily
Visually inspect all welds for cracks. Check the chain catch for wear. Check all bolts and fasteners for tightness.	Every 40 Hours
Inspect the chain tensioning springs. Springs should be preloaded but not entirely collapsed.	Every 40 Hours

# Maintenance & Lubrication

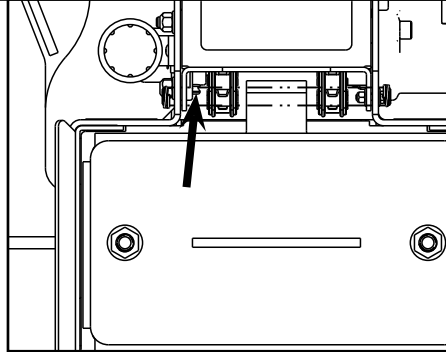
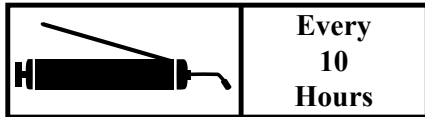
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## Lubrication Points



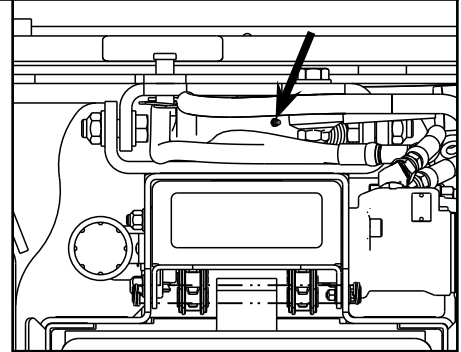
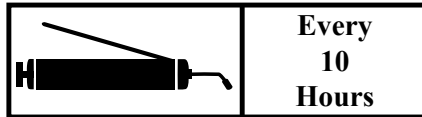
**Chain Sprocket Shaft - 1 Zerk**

Add multi-purpose grease until grease emerges



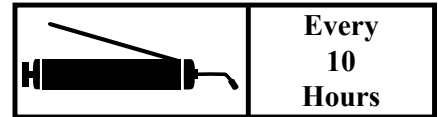
**Drive Chain Bearing - 1 Zerk**

Add multi-purpose grease until grease emerges

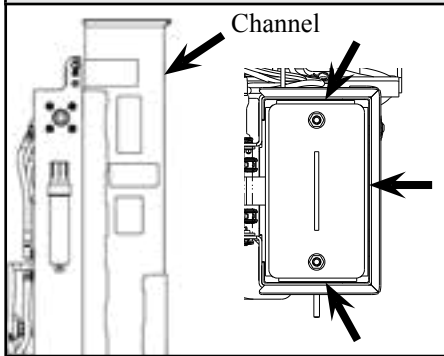


**Tilt Pivot Boss (Tilt only) - 1 Zerk**

Add multi-purpose grease until grease emerges

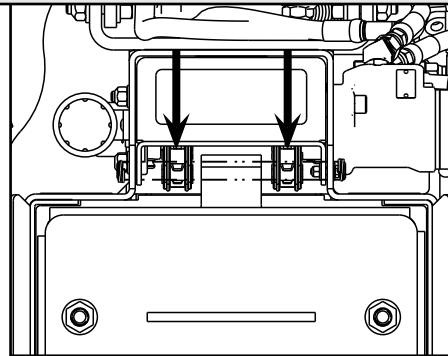
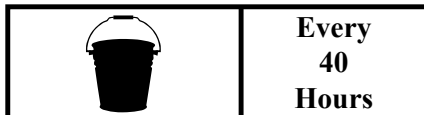


## Lubrication Points



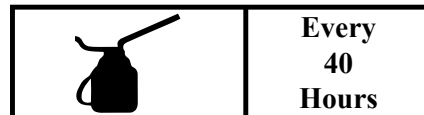
**Drive Channel - 3 Channel Sides**

Lubricate drive channel with multi-purpose grease



**Drive Chain - 2 Chains**

Lubricate drive chain with commercial grade chain lubricant



### **⚠️ WARNING**

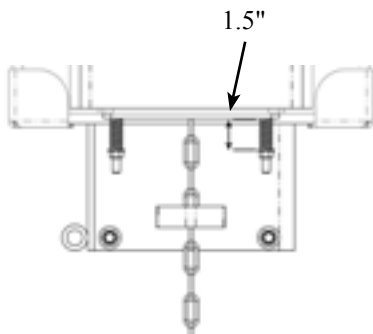
Personal protection equipment including hard hat, safety glasses, safety shoes, gloves, and ear plugs are recommended during assembly, installation, operation, maintenance, service, removal, or movement of the attachment.

### **⚠️ CAUTION**

Always use two people to handle heavy, unwieldy components during assembly, installation, maintenance, service, removal, or movement of the attachment.

### **⚠️ DANGER**

Never allow anyone under the attachment at any time.



Tighten tensioning nuts until springs are adequately preloaded

### **⚠️ DANGER**

Never attempt repairs or adjustments while the equipment is in operation.

#### Replacing the Drive Chain

##### *Recommended Tools*

- 7/16" wrench (2)
- 9/16" wrench
- Flat-screwdriver
- Pliers

- STEP 1: Make sure the hammer weight catch is visible through the viewing slots on the back of the case.
- STEP 2: Remove the retention pin from the top of the case. Insert a hook into the lifting eye located on the top of the weight. Lift the weight out of the Hammer with a hoist, forklift, or another vehicle. Set the weight on the ground.
- STEP 3: Carefully lay down the Hammer on its front side.
- STEP 4: Remove the top and bottom chain covers.
- STEP 5: Remove the retaining ring fastened to the lower sprocket shaft assembly, and pull out the shaft from the opposite side of the Hammer.
- STEP 6: Remove the tensioning rods and shim(s). Slide chain slack to the top of the Hammer.
- STEP 7: Find the chain catch and two pins that secure it. Remove the clips that retain the pins, and remove the pins.
- STEP 8: Install new chains over the upper sprocket shaft assembly. Make sure open ends of the chain are at equal links away from sprockets.
- STEP 9: Reinstall the chain catch and pins through the open ends of the new chain. Install clips on the pins.
- STEP 10: Slide chain slack to the bottom of the Hammer, and insert the lower sprocket shaft assembly into the chain.

#### **NOTE**

Shim(s) must be inserted between the tensioning rods and the lower sprocket shaft assembly to maintain proper sprocket location.

- STEP 11: Insert the lower sprocket shaft through the side of the Hammer and through the tensioning rods and sprockets.
- STEP 12: Install shim(s) and retaining ring on the end of the sprocket shaft.
- STEP 13: Install bottom chain guard and tensioning springs. Tighten tensioning nuts until the springs are adequately preloaded but not entirely collapsed.
- STEP 14: Install the top chain cover, stand Hammer upright, reinstall weight, and install the retention pin.

### **⚠️ WARNING**

Do not tilt or operate the Hammer without the retention pin in place. The hammer weight could slide out of the Hammer and cause serious injury or death.

## Service

(continued)

### **⚠ DANGER**

Never allow anyone under the attachment at any time.

### **⚠ WARNING**

Personal protection equipment including hard hat, safety glasses, safety shoes, gloves, and ear plugs are recommended during assembly, installation, operation, maintenance, service, removal, or movement of the attachment.

### Replacing the Hammer Strike Plate

#### *Recommended Tools*

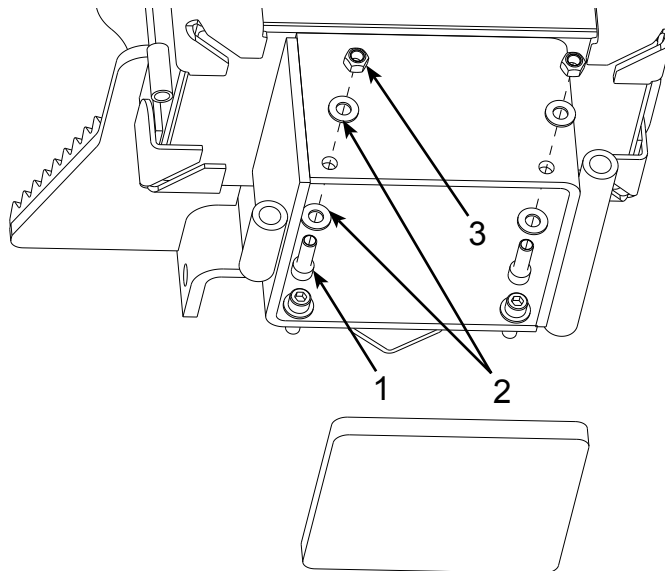
- 3/8" Allen wrench
- 3/4" wrench

#### **NOTE**







When stopping the Hammer, the Hammer weight catch should be visible through the upper viewing slots on the back of the case. Never stop the Hammer with the Hammer weight partially raised. If you do, the strike plate may fall out.

STEP 1: With the weight all the way down, remove the two bolts (1), four washers (2), and two nuts (3) on the front of the Hammer.

STEP 2: Install the strike plate followed by the bolts, washers, and nuts. The strike plate should sit on all four bolt heads. It is rectangular and will only properly fit in the Hammer one way.



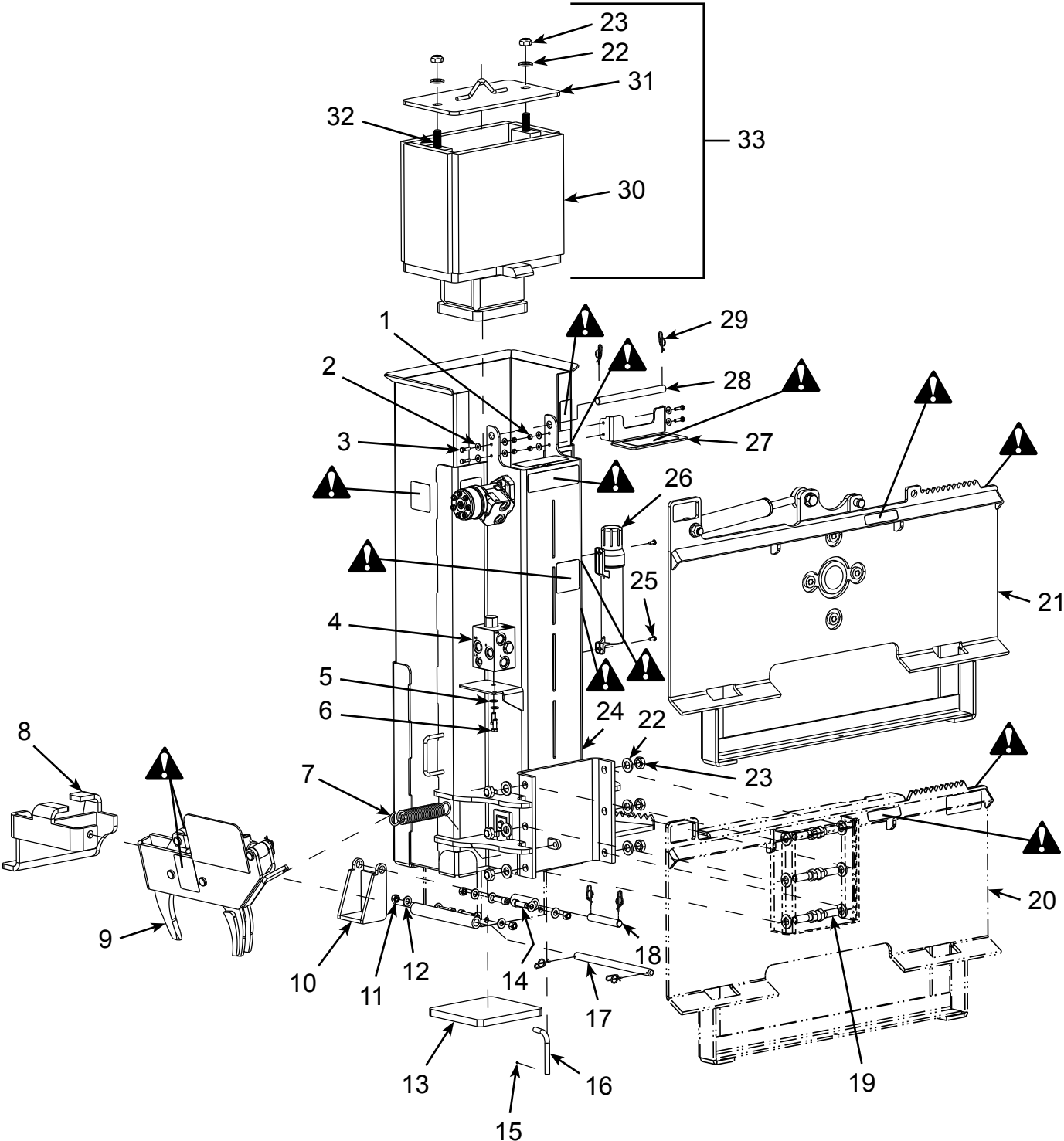
# Torque Values Chart

Torque Values Chart													
Bolt Size (inches)	Bolt Head Identification						Bolt Size (Metric)	Bolt Head Identification					
	 Grade 2		 Grade 5		 Grade 8			 Class 5.8		 Class 8.8		 Class 10.9	
in-tpi	Nm	ft.-lbs.	Nm	ft.-lbs.	Nm	ft.-lbs.	mm x pitch	Nm	ft.-lbs.	Nm	ft.-lbs.	Nm	ft.-lbs.
1/4"-20	7.4	5.6	11	8	16	12	M5 x 0.8	4	3	6	5	9	7
1/4"-28	8.5	6	13	10	18	14	M6 x 1	7	5	11	8	15	11
5/16"-18	15	11	24	17	33	25	M8 x 1.25	17	12	26	19	36	27
5/16"-24	17	13	26	19	37	27	M8 x 1	18	13	28	21	39	29
3/8"-16	27	20	42	31	59	44	M10 x 1.5	33	24	52	39	72	53
3/8"-24	31	22	47	35	67	49	M10 x 0.75	39	29	61	45	85	62
7/16"-14	43	32	67	49	95	70	M12 x 1.75	58	42	91	67	125	93
7/16"-20	49	36	75	55	105	78	M12 x 1.5	60	44	95	70	130	97
1/2"-13	66	49	105	76	145	105	M12 x 1	90	66	105	77	145	105
1/2"-20	75	55	115	85	165	120	M14 x 2	92	68	145	105	200	150
9/16"-12	95	70	150	110	210	155	M14 x 1.5	99	73	155	115	215	160
9/16"-18	105	79	165	120	235	170	M16 x 2	145	105	225	165	315	230
5/8"-11	130	97	205	150	285	210	M16 x 1.5	155	115	240	180	335	245
5/8"-18	150	110	230	170	325	240	M18 x 2.5	195	145	310	230	405	300
3/4"-10	235	170	360	265	510	375	M18 x 1.5	220	165	350	260	485	355
3/4"-16	260	190	405	295	570	420	M20 x 2.5	280	205	440	325	610	450
7/8"-9	225	165	585	430	820	605	M20 x 1.5	310	230	650	480	900	665
7/8"-14	250	185	640	475	905	670	M24 x 3	480	355	760	560	1050	780
1"-8	340	250	875	645	1230	910	M24 x 2	525	390	830	610	1150	845
1"-12	370	275	955	705	1350	995	M30 x 3.5	960	705	1510	1120	2100	1550
1-1/8"-7	480	355	1080	795	1750	1290	M30 x 2	1060	785	1680	1240	2320	1710
1-1/8"-12	540	395	1210	890	1960	1440	M36 x 3.5	1730	1270	2650	1950	3660	2700
1-1/4"-7	680	500	1520	1120	2460	1820	M36 x 2	1880	1380	2960	2190	4100	3220
1-1/4"-12	750	555	1680	1240	2730	2010	<p align="center"><b>KEY:</b></p> <p>in-tpi = nominal thread diameter in inches-threads per inch            Nm = Newton-meter            ft.-lbs. = foot pounds            mm x pitch = nominal thread diameter in millimeters by thread pitch</p>						
1-3/8"-6	890	655	1990	1470	3230	2380							
1-3/8"-12	1010	745	2270	1670	3680	2710							
1-1/2"-6	1180	870	2640	1950	4290	3160							
1-1/2"-12	1330	980	2970	2190	4820	3560							

Torque tolerance +0%, -15% of torque values. Unless otherwise specified, use torque values listed above.

# Parts

 = Safety Sign Location



# Parts

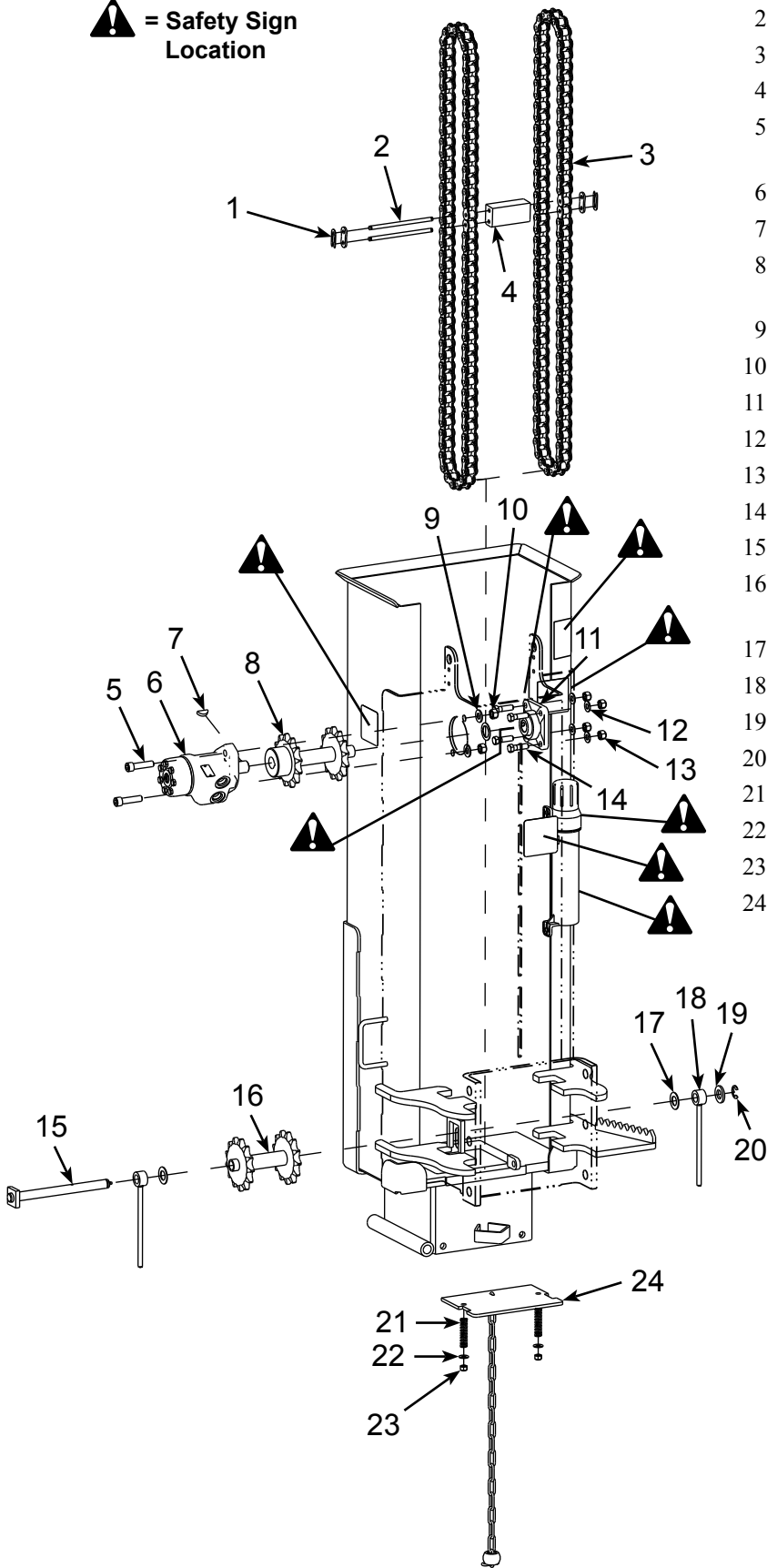
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REF. NO.	PART NO.	DESCRIPTION	QTY.
1	10195	Toplock Nut (1/4"-20)	4
2	21056	1/4" Flat Washer	4
3	21055	Bolt (1/4"-20 x 1")	4
4	21137	Hydraulic Manifold	1
5	2178	3/8" Flat Washer	2
6	21157	Bolt (3/8"-16 x 1")	2
7	21148	Grapple Spring	1
8	21169	Foot	1
9	21062	Grapple Assembly	1
10	21208	Parking Stand	1
11	10125	Toplock Nut (1/2"-13)	4
12	21156	1/2" Flat Washer	8
13	21124	Strike Plate	1
14	6156	Socket Head Bolt (1/2"-13 x 1-1/2")	4
15	2164	Drive Screw	1
16	21206	Pin	1
17	21079	Pin	1
18	21207	Pin	1
19	21105	Bolt (3/4"-10 x 2-1/4", Gr. 5)	6
20	21086	Quick Attach Plate	1
21	21093	Quick Attach Plate w/ Tilt	1
22	10267	3/4" Flat Washer	8
23	10268	Toplock Nut (3/4"-10)	8
24	21026	Case	1
25	21259	Drive Rivet	2
26	21258	Operator's Manual Canister	1
27	21133	Cover	1
28	21118	Retention Pin	1
29	21078	Rue Clip	6
30	21045	Weight	1
31	21051	Cover	1
32	21054	Stud (3/4"-10 x 3-1/4")	2
33	21044	Weight Assembly (consists of items 23, 22, 30, 31, and 32)	1

# Parts

## Drive Assembly

 = Safety Sign Location

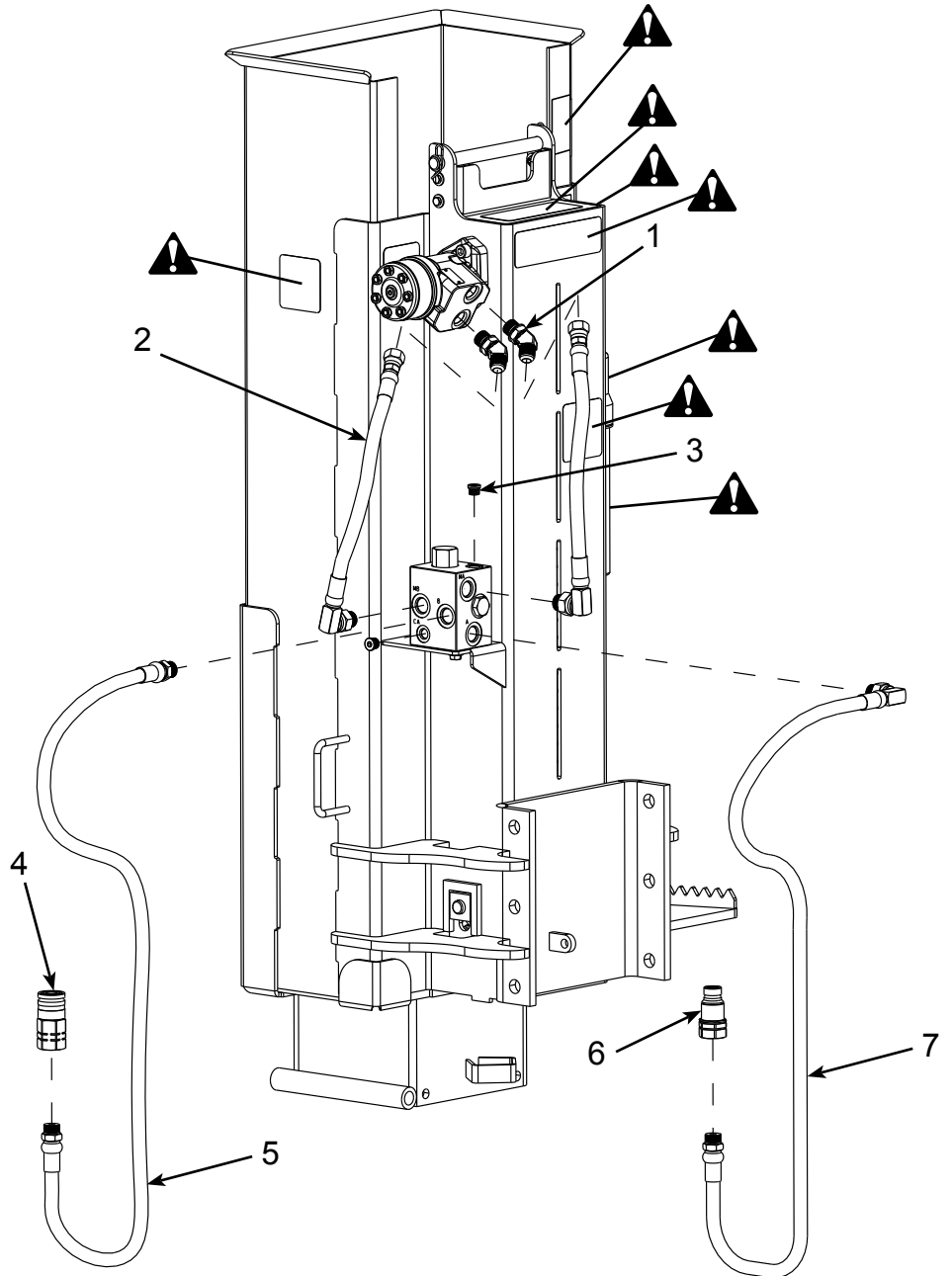


REF. NO.	PART NO.	DESCRIPTION	QTY.
1	21119	Connecting Link	2
2	21024	Chain Pin	2
3	21025	Roller Chain #80, 1" Pitch	2
4	21122	Catch Weight	1
5	21126	Socket Head Bolt (1/2"-13 x 2")	2
6	21113	Hydraulic Motor	1
7	21281	Woodruff Key	1
8	21114	Upper Sprocket Shaft Assembly	1
9	21156	1/2" Flat Washer	2
10	10125	Toplock Nut (1/2"-13)	2
11	21043	Bearing	1
12	2489	7/16" Flat Washer	4
13	10197	Toplock Nut (7/16"-14)	4
14	21057	Bolt (7/16"-14 x 1-1/2")	4
15	21040	Sprocket Shaft	1
16	21080	Lower Sprocket Shaft Assembly	1
17	21125	Shim	2
18	21083	Tensioning Rod	2
19	10267	3/4" Flat Washer	1
20	2172	Retaining Ring	1
21	21123	Spring	2
22	2178	3/8" Flat Washer	2
23	10412	Toplock Nut (3/8"-16)	2
24	21110	Cover Assembly	1

# Parts

## Hydraulics

 = Safety Sign Location

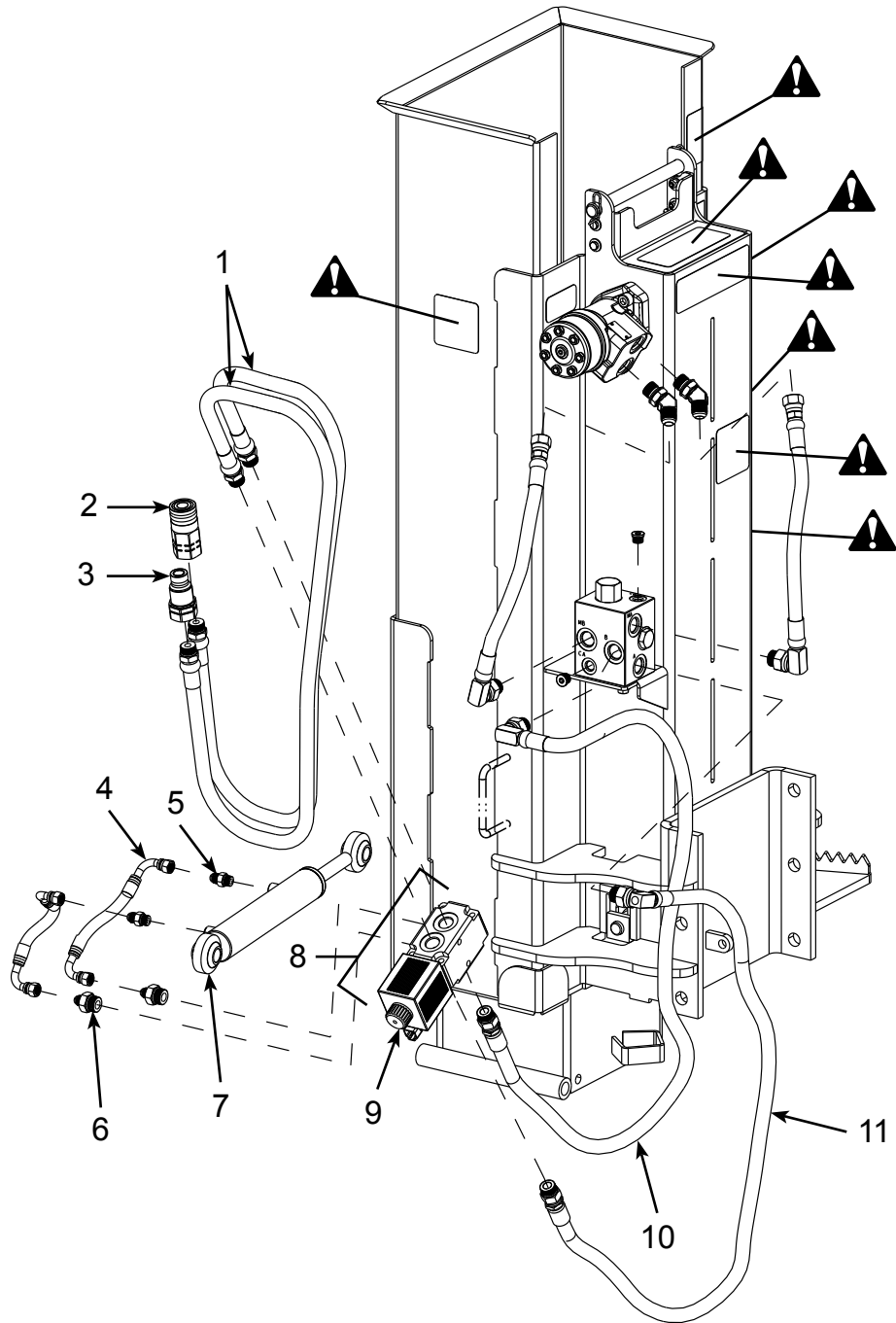


REF. NO.	PART NO.	DESCRIPTION	QTY.
1	10040	45° Elbow	2
2	21142	Motor-Manifold Hydraulic Hose	2
3	21141	#6 O-ring Plug	2
4	10049	Female Coupler	1
5	21139	Vehicle-Manifold Hydraulic Hose	1
6	10048	Male Coupler	1
7	21155	Vehicle-Manifold Hydraulic Hose	1

# Parts

## Tilt Hydraulics

 = Safety Sign Location

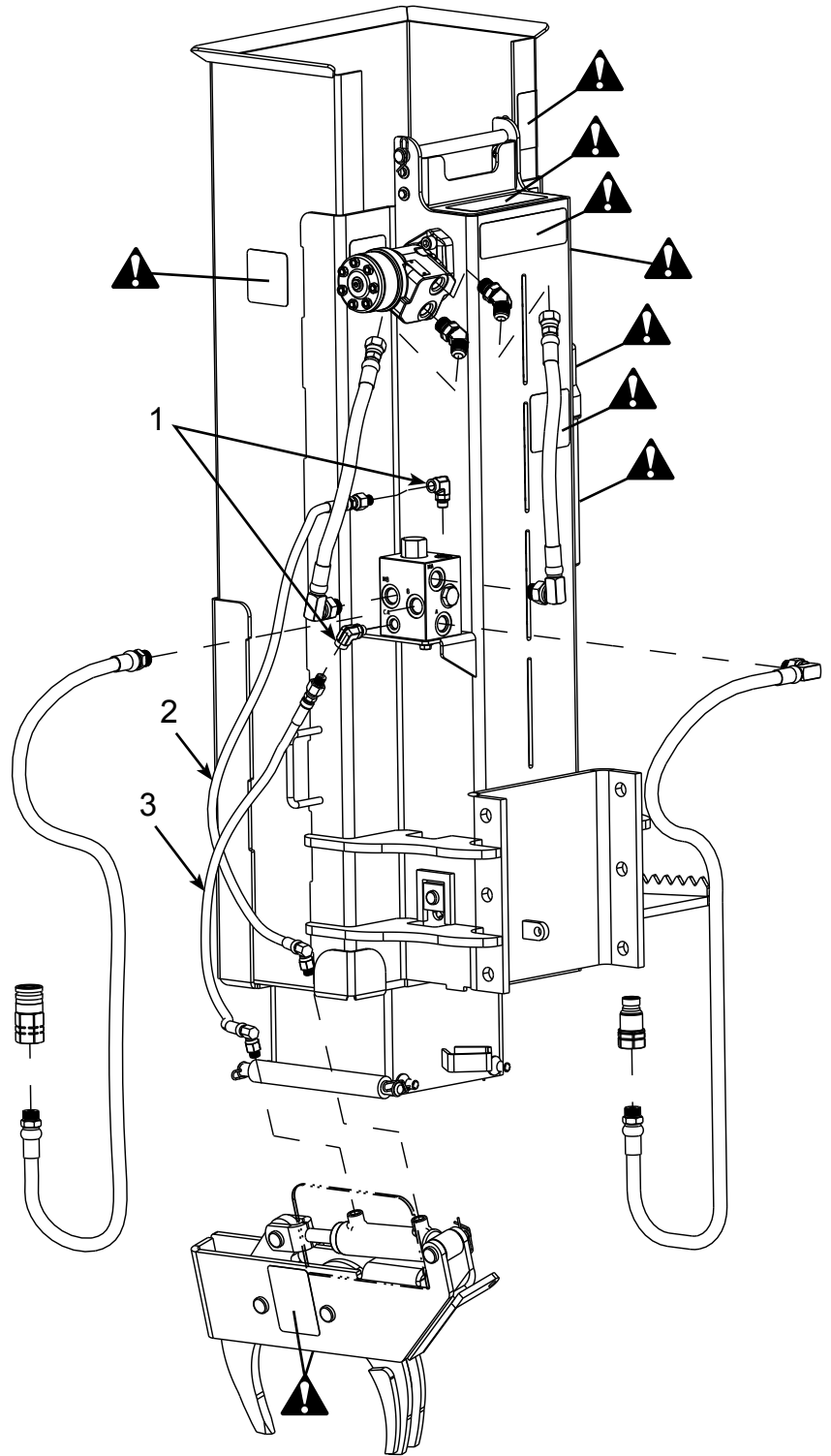


REF. NO.	PART NO.	DESCRIPTION	QTY.
1	21145	Vehicle-Diverter Hydraulic Hose	2
2	10049	Female Coupler	1
3	10048	Male Coupler	1
4	21164	Diverter-Cylinder Hydraulic Hose	2
5	21154	Restrictor	2
6	21153	#10 O-ring #6 JIC Fitting	2
7	21103	Hydraulic Cylinder	1
8	21128	Diverter Valve	1
9	21340	Diverter Valve Solenoid	1
10	21146	Diverter-Cylinder Hydraulic Hose	1
11	21147	Diverter-Manifold Hydraulic Hose	1

# Parts

## Grapple Hydraulics

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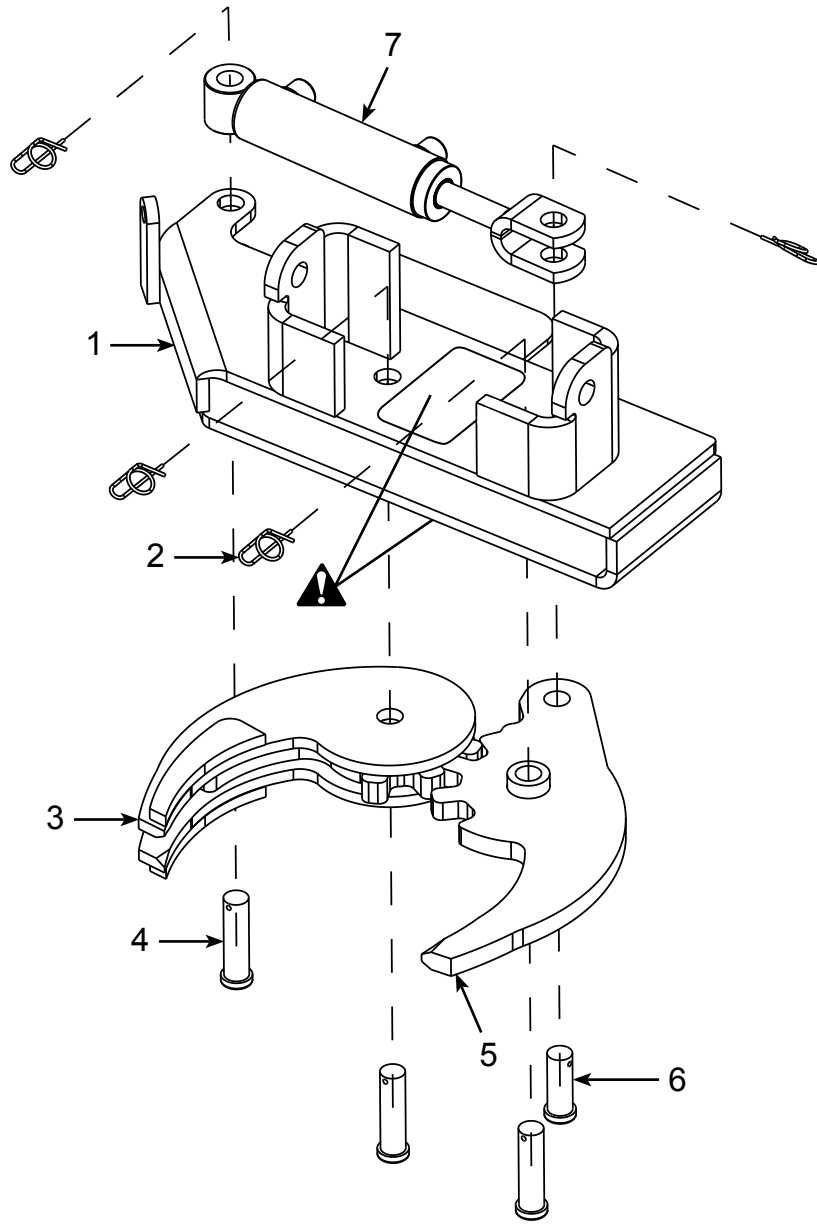


REF. NO.	PART NO.	DESCRIPTION	QTY.
1	21140	#6 O-ring 1/4" Pipe Elbow	2
2	21144	Manifold-Grapple Hydraulic Hose	1
3	21143	Manifold-Grapple Hydraulic Hose	1

# Parts

## Grapple

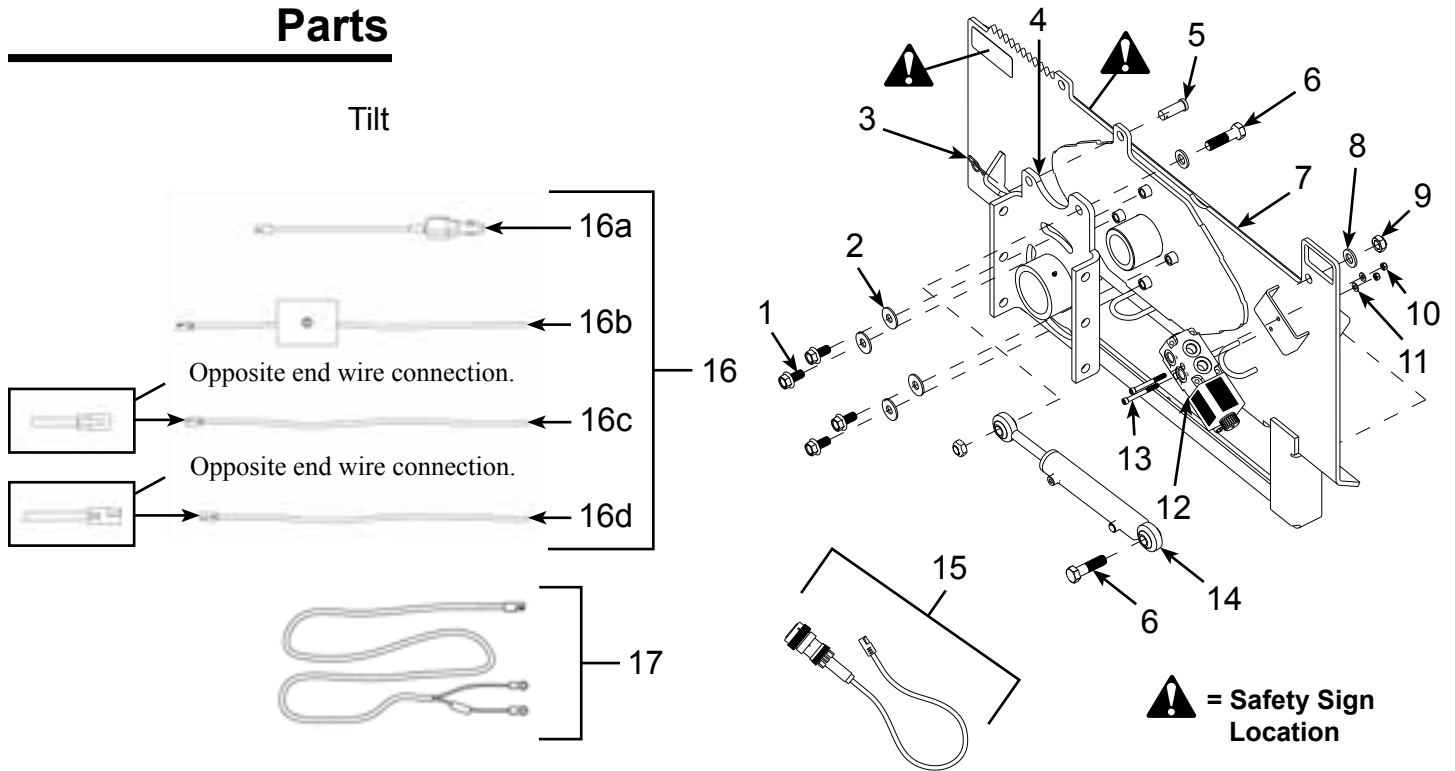
 = Safety Sign Location



REF. NO.	PART NO.	DESCRIPTION	QTY.
1	21063	Case	1
2	21078	Rue Clip	4
3	21073	Left Jaw	1
4	21077	Clevis Pin	3
5	21070	Right Jaw	1
6	21134	Clevis Pin	1
7	21167	Hydraulic Cylinder	1

# Parts

## Tilt



REF. NO.	PART NO.	DESCRIPTION	QTY.
1	21108	Flange Bolt (5/8"-11 x 1-1/4", Gr. 8)	4
2	21107	5/8" Large Flat Washer	4
3	21078	Rue Clip	1
4	21100	Tilt Bracket	1
5	21134	Clevis Pin	1
6	21106	Bolt (3/4"-10 x 2-3/4")	2
7	21094	Quick Attach Plate	1
8	10267	3/4" Flat Washer	2
9	10268	Toplock Nut (3/4"-10)	2
10	21159	Toplock Nut (5/16"-18)	2
11	6339	5/16" Flat Washer	2
12	21128	Diverter Valve	1
13	21158	Socket Head Bolt (5/16"-18 x 3")	2
14	21103	Hydraulic Cylinder	1
15	*21220	Wiring Harness	1
16	21162	Wiring Harness	1
16a	21343	Wire - 12V Auxillary Power	1
16b	21344	Wire - Control Switch	1
16c	21345	Wire - Solenoid	1
16d	21346	Wire - Extension	1
17	*21253	Wire - Battery Terminal Connection	1

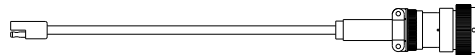
\* For full description, see *Accessories* section of manual.

## Wiring Harness Options

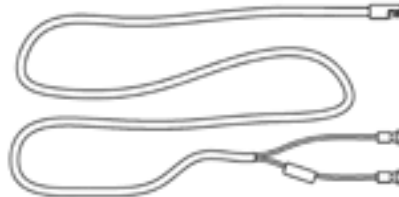
Danuser LLC takes care to ensure the accuracy of the information contained in this manual. We assume no liability for errors contained herein. It is the responsibility of the installer to ensure that all of the products are correct before installation. Proper assembly always requires that the installer use all instructions and safety procedures. We assume no liability for any errors made in product selection or installation.

- PN 21220-1 - 8-Pin (Allows tilt function operation from joystick controls.)  
Used on ASV, Caterpillar, Komatsu, and Terex.
- PN 21220-2 - 14-Pin (Allows tilt function operation from joystick controls.)  
Used on Bobcat (prior to 1999), Case, Kubota, New Holland, Takeuchi, and Volvo.
- PN 21220-3 - 14-Pin Deere (Allows tilt function operation from joystick controls.)  
Used on John Deere.
- PN 21220-4 - 14-Pin Caterpillar (Allows tilt function operation from joystick controls.)  
Used on Caterpillar.
- PN 21220-5 - 14-Pin (Allows tilt function operation from joystick controls.)  
Used on Bobcat (1999 and current) and Gehl.
- \*PN 21220-U1- 8-Pin (Allows tilt function operation from joystick controls.)  
Universal wiring harness. Contacts are crimped on wire but not installed in connector.
- \*PN 21220-U2- 14-Pin Caterpillar (Allows tilt function operation from joystick controls.)  
Universal wiring harness. Contacts are crimped on wire but not installed in connector.

\* Requires connector contacts be installed in a switchable +12 volt pin location and ground pin location. Mapping of skid-steer connector pins required.



PN 21253 - Connects to battery terminals for alternative power connection for Hammer models with tilt



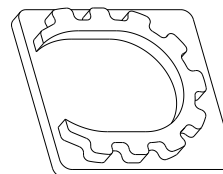
### T-Post Adapter

PN 21149 - Must be added for driving T-posts



### Horseshoe Strike Plate

PN 21212 - Recommended for driving smaller diameter pipe/posts (less than 4" O.D.) in difficult conditions. Aids in keeping the pipe/post centered in the driver and reduces wear and tear on machine. Works with pipe/post 5" diameter and smaller and with T-post adapter.



### Additional Weight Kit (not shown)

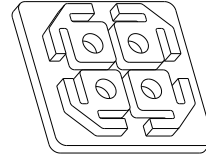
PN 21163 - Adds 200 lbs. to machine weight for 60% more impact force

# Accessories

(continued)

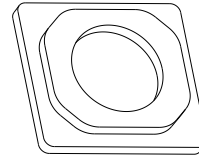
## Guard Rail Strike Plate

PN 21280 - Recommended when driving 6" or 8" I beams. Aids in keeping the guard rail from twisting and shifting. Does not work with grapple.



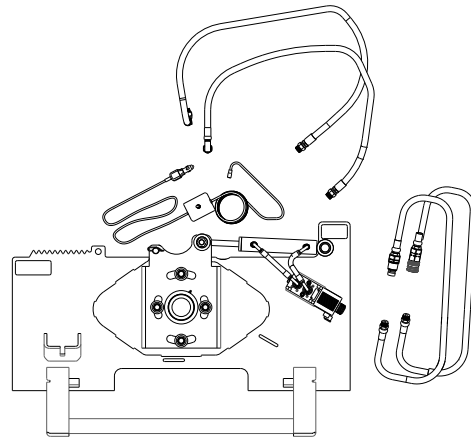
## 5" Donut Strike Plate

PN 21395 - Recommended when driving smaller diameter pipe in difficult conditions. Works with 4.75" diameter and smaller. More effective than the Horseshoe Strike Plate in keeping the post centered and reduces wear and tear on the machine. Makes grappling of post more challenging. Works best when using a helper to position post in the Hammer. Will not work with "T" post adapter.



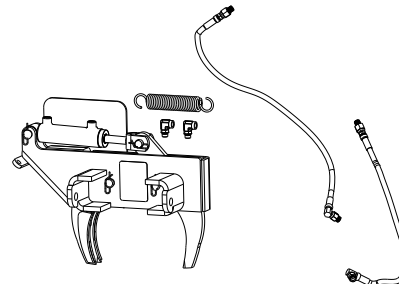
## Tilt

PN 21005 - May be added to any base model machine for tilt up to 20° left or right



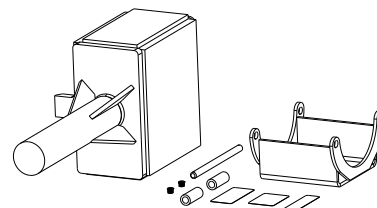
## Grapple

PN 21004 - May be added to any base model machine for one-person operation



## CB40 Breaker Kit

PN 21278 - Replaces Hammer weight with 500-lb. breaker attachment. Breaks up to 9" thick reinforced concrete.



# Warranty

# DANUSER

Model # \_\_\_\_\_

Serial # \_\_\_\_\_

## LIMITED WARRANTY

Danuser LLC ("Danuser") warrants its products, under normal use and maintenance, to be free from defects in material and workmanship for period(s) specified below from the purchase date from an authorized Danuser Dealer. Start of the warranty period is determined by purchase date given on your returned WARRANTY REGISTRATION FORM. Proof of purchase may be required. This Limited Warranty is extended only to the original purchaser of Danuser products.

Hammer - 1 Year

Wear Items Not Covered Under Warranty - Hydraulic Hoses and Seals

1. During the applicable warranty period, Danuser, at its option, will repair or replace any part determined by Danuser to be defective. Such repair or replacement shall take place at Danuser's factory or a location designated by Danuser. Under no circumstances shall Danuser be obligated for the cost of any repair or replacement by anyone other than Danuser without its express written consent.
2. Parts may not be returned without written authorization from Danuser.
3. Some purchased components, including but not limited to hydraulic components, are subject to the inspection and warranty of the respective manufacturer. Thus, delays in a warranty determination can be expected while Danuser awaits their decision.
4. This warranty is void if any attempt is made to make field repairs to hydraulic components. To qualify for warranty inspection, the "failed" part(s) must be returned in its original "failed" condition.
5. To make a claim under this warranty, first contact your authorized Danuser Dealer. The Danuser Dealer shall complete the Warranty Claim Form and obtain written authorization from Danuser to return parts. All warranty claims must include detailed information regarding make and model of vehicle on which the Danuser product was mounted, hours of use, description of events that led up to the failure, and any other information helpful in reviewing the warranty claim. All warranty returns must be prepaid. Shipments arriving at our factory on a freight collect basis will be refused by our receiving department. The freight charge will be credited if the parts are determined by Danuser to be defective, and the associated freight costs in returning those parts will be prepaid by Danuser. **NOTE:** Hydraulic components must arrive with all ports sealed from dirt and moisture. If a hydraulic component arrives with open ports, the warranty is void and no inspection will be made.
6. Products or parts thereof which, as determined by Danuser's examination, show wear from normal use, have been improperly operated, damaged by accident or negligence, field repaired, altered or modified are not considered defective in material and workmanship and are not covered by this warranty. This warranty does not apply to parts subject to normal wear ("Wear Items") or to damage caused by the failure to perform recommended maintenance or to replace worn parts. This warranty shall not obligate Danuser to bear any cost of labor for field repair, replacement, testing, or adjustment nor for damage caused by accident, abuse, misuse, or environmental elements.
7. Any parts or labor required to repair or replace parts not covered under this warranty will be charged to the customer. Parts repaired or replaced by Danuser are then covered by this warranty only for the remainder of the original warranty as if such parts were original parts.
8. Danuser reserves the right to change its specifications and designs at any time.

This warranty is exclusive and in lieu of all other express warranties, if any, including the implied warranties of merchantability and fitness for a particular purpose. It shall not extend beyond the duration of the expressed warranty provided herein and the remedy for violations of any implied warranty shall be limited to repair or replacement of the defective part pursuant to the terms contained herein. No employee, dealer, salesman, or representative is authorized to change this warranty in any way or grant any other warranty. Danuser shall not be liable for any consequential, incidental, or punitive damages, losses, or expenses, including those resulting from or caused by any defects.

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